

## **Press Capability at Total Plate**

Total Plate has recognized the need to further service the tank industry by offering the ability to form parts associated with tank construction. When we expanded our operation in 2019, we added 25,000 square feet to our existing facility. This not only allowed for additional burning and rolling capacity, but also the ability to add a press brake to provide a more complete package to our services.

## Capabilities and Technical Information:

- 20' x 500-ton capacity Press Brake
- Capable of bending common grades of steel plate 1/2 inch thick and thicker (inquire)
- High stroke and daylight for deep box/panel bending
- 18" throat depth to utilize full length and deep bends
- 16'6" in between housings
- Front support arms sliding on linear guides to easily gauge small parts
- Both manual and automatic crowning of die bed for even angles along full length of bend
- Fully automated CNC controlled back gauging system

## We want to hear from you.

Please do not hesitate to contact us to obtain a quotation for this service.

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**Total Plate** can now offer the tank market fabrication of pontoons, bulkheads, inner/outer rims and windgirders, as well as any other parts that need forming.



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